

# Training 6-8-22

## I1- VOCALARM SIGNAL INPUT from radio

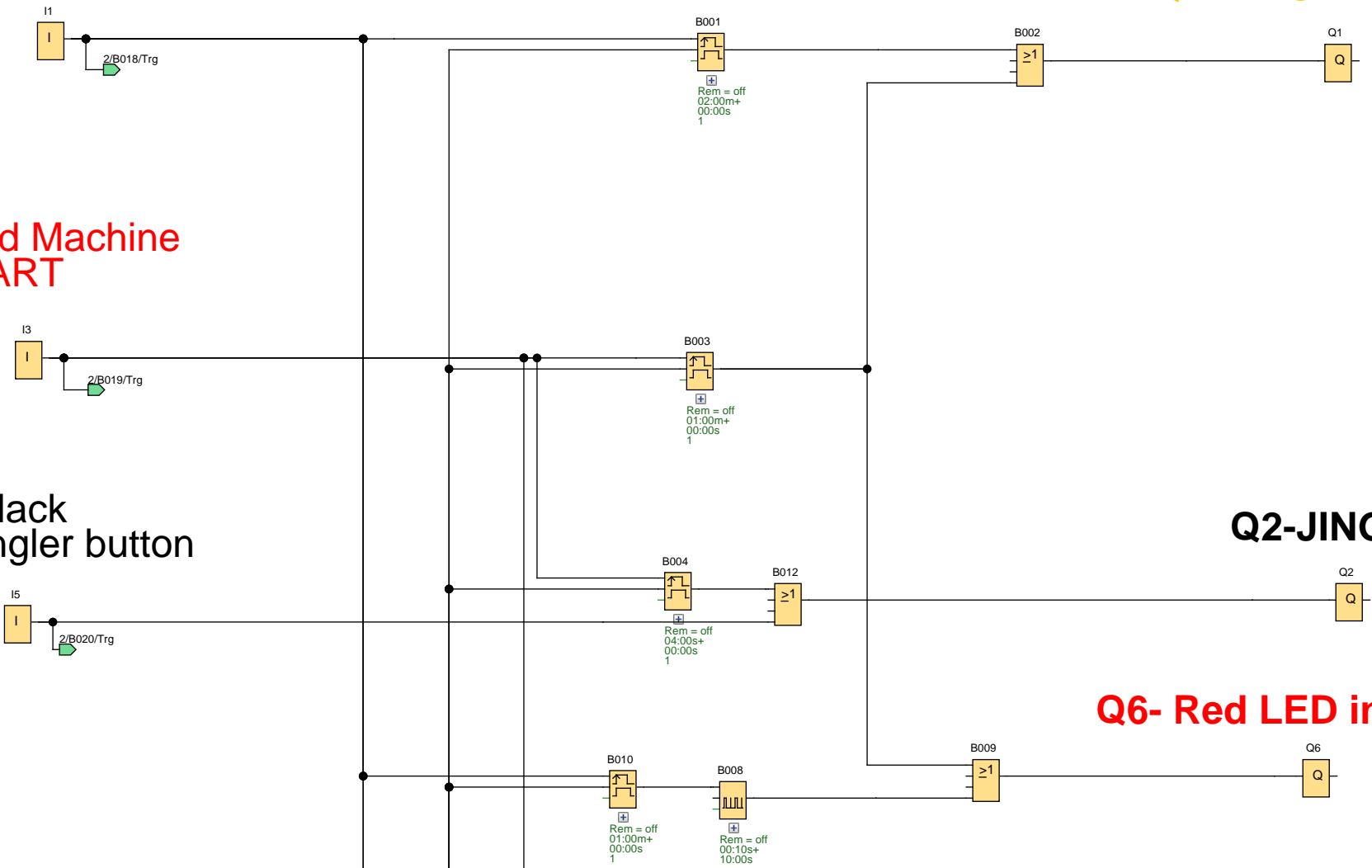
## Q1- DROP LIGHTS

## I3- Red Machine START

## Q2-JINGLER

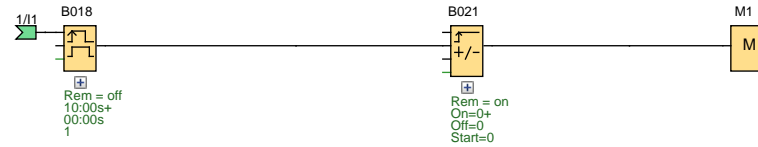
## I5- Black Jingler button

## Q6- Red LED in button

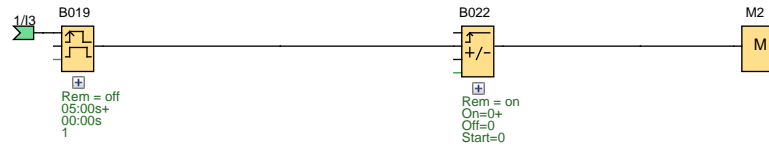


Creator:	LedbeJB	Project:		Customer:	
Checked:		Installation:		Diagram No.:	
Date:	6/7/22 7:41 AM/6/14/22 6:53 AM	File:	Training 6-8-22.lsc	Page:	1 / 9

## Vocalalm input count



## Machine start count



## Jingler count



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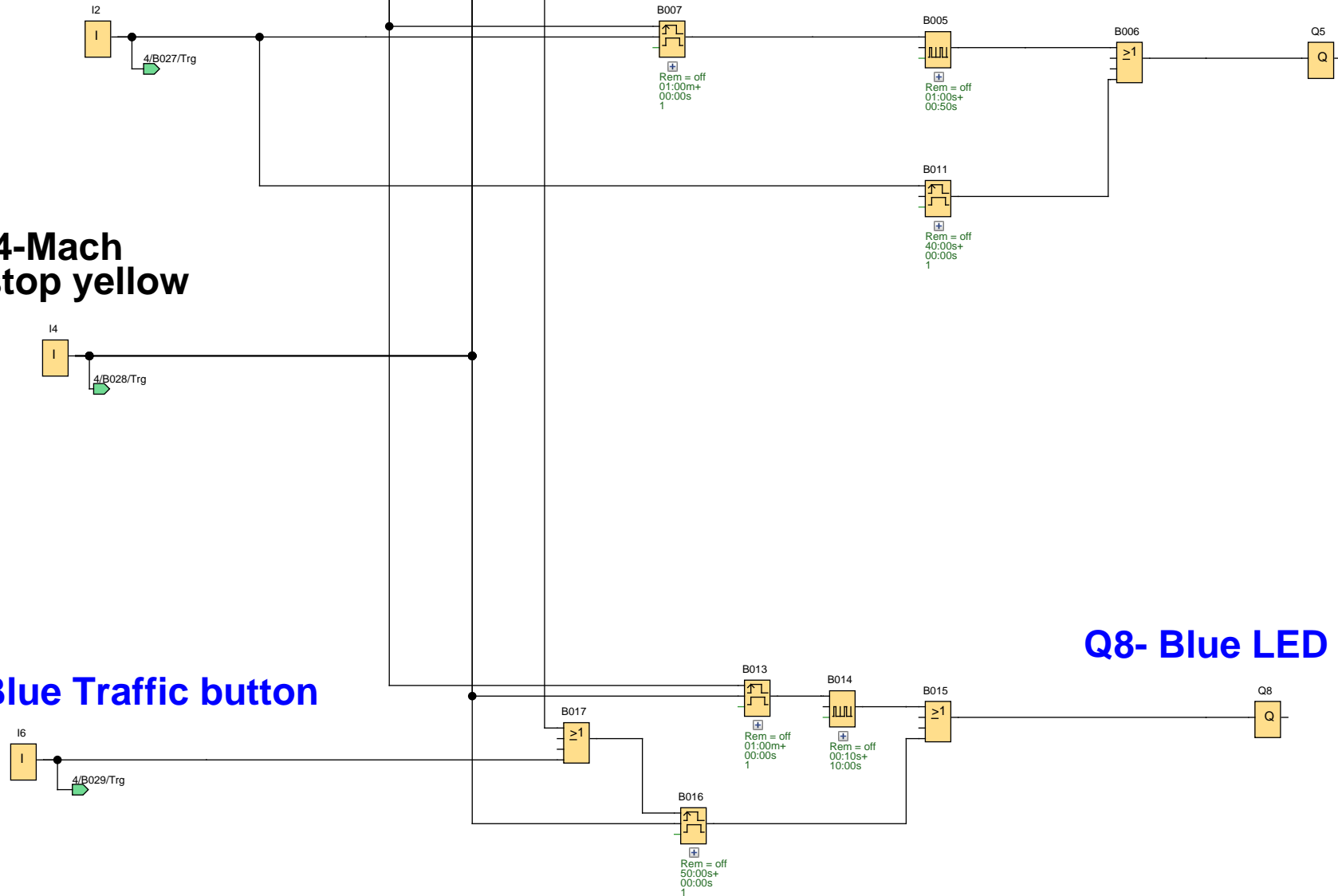
# I2- VA ACK BUTTON

# Q5- Green led button

# I4-Mach stop yellow

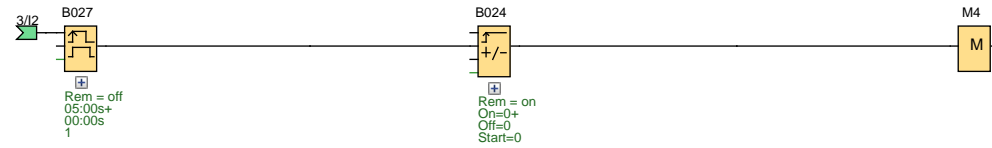
# I6-Blue Traffic button

# Q8- Blue LED in button

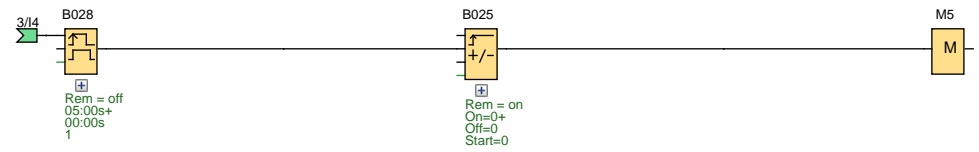


Creator:	LedbeJB	Project:		Customer:	
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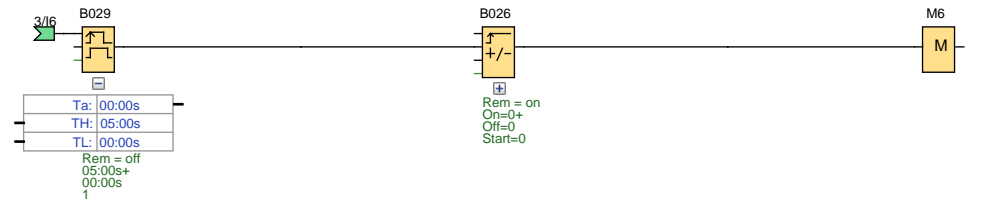
## VA Ack button count



## Machine stop count



## Traffic button count



Creator:	LedbeJB	Project:		Customer:	
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Creator:	LedbeJB		Project:		Customer:	
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Creator:	LedbeJB		Project:		Customer:	
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Block Number (Type)	Parameter
B001(Edge-triggered interval time-delay relay) :	Rem = off 02:00m+ 00:00s 1
B003(Edge-triggered interval time-delay relay) :	Rem = off 01:00m+ 00:00s 1
B004(Edge-triggered interval time-delay relay) :	Rem = off 04:00s+ 00:00s 1
B005(Asynchronous pulse generator) :	Rem = off 01:00s+ 00:50s
B007(Edge-triggered interval time-delay relay) :	Rem = off 01:00m+ 00:00s 1
B008(Asynchronous pulse generator) :	Rem = off 00:10s+ 10:00s
B010(Edge-triggered interval time-delay relay) :	Rem = off 01:00m+ 00:00s 1
B011(Edge-triggered interval time-delay relay) :	Rem = off 40:00s+ 00:00s 1
B013(Edge-triggered interval time-delay relay) :	Rem = off 01:00m+ 00:00s 1
B014(Asynchronous pulse generator) :	Rem = off 00:10s+ 10:00s
B016(Edge-triggered interval time-delay relay) :	Rem = off 50:00s+ 00:00s 1
B018(Edge-triggered interval time-delay relay) :	Rem = off 10:00s+ 00:00s 1
B019(Edge-triggered interval time-delay relay) :	Rem = off 05:00s+ 00:00s 1
B020(Edge-triggered interval time-delay relay) :	Rem = off 00:05s+ 00:00s 1
B021(Up/Down counter) : Vocalalm input count	Rem = on On=0+ Off=0 Start=0
B022(Up/Down counter) : Machine start count	Rem = on On=0+ Off=0 Start=0
B023(Up/Down counter) : Jingler count	Rem = on On=0+ Off=0 Start=0
B024(Up/Down counter) : VA Ack button count	Rem = on On=0+ Off=0 Start=0

Creator:	LedbeJB		Project:		Customer:	
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Block Number (Type)	Parameter
B025(Up/Down counter) : Machine stop count	Rem = on On=0+ Off=0 Start=0
B026(Up/Down counter) : Traffic button count	Rem = on On=0+ Off=0 Start=0
B027(Edge-triggered interval time-delay relay) :	Rem = off 05:00s+ 00:00s 1
B028(Edge-triggered interval time-delay relay) :	Rem = off 05:00s+ 00:00s 1
B029(Edge-triggered interval time-delay relay) :	Rem = off 05:00s+ 00:00s 1
I1(Input) : I1- VOCALARM SIGNAL INPUT from radio	
I2(Input) : I2- VA ACK BUTTON	
I3(Input) : I3- Red Machine START	
I4(Input) : I4-Mach stop yellow	
I5(Input) : I5- Black Jingler button	
I6(Input) : I6-Blue Traffic button	
Q1(Output) : Q1- DROP LIGHTS	
Q2(Output) : Q2-JINGLER	
Q5(Output) : Q5- Green led button	
Q6(Output) : Q6- Red LED in button	
Q8(Output) : Q8- Blue LED in button	



Connection	Label
I1	
I2	
I3	
I4	
I5	
I6	
M1	
M2	
M3	
M4	
M5	
M6	
Q1	
Q2	
Q5	
Q6	
Q8	

